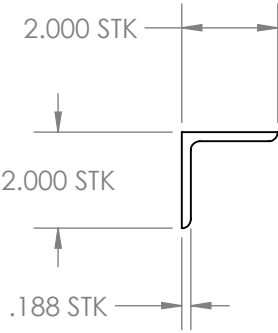
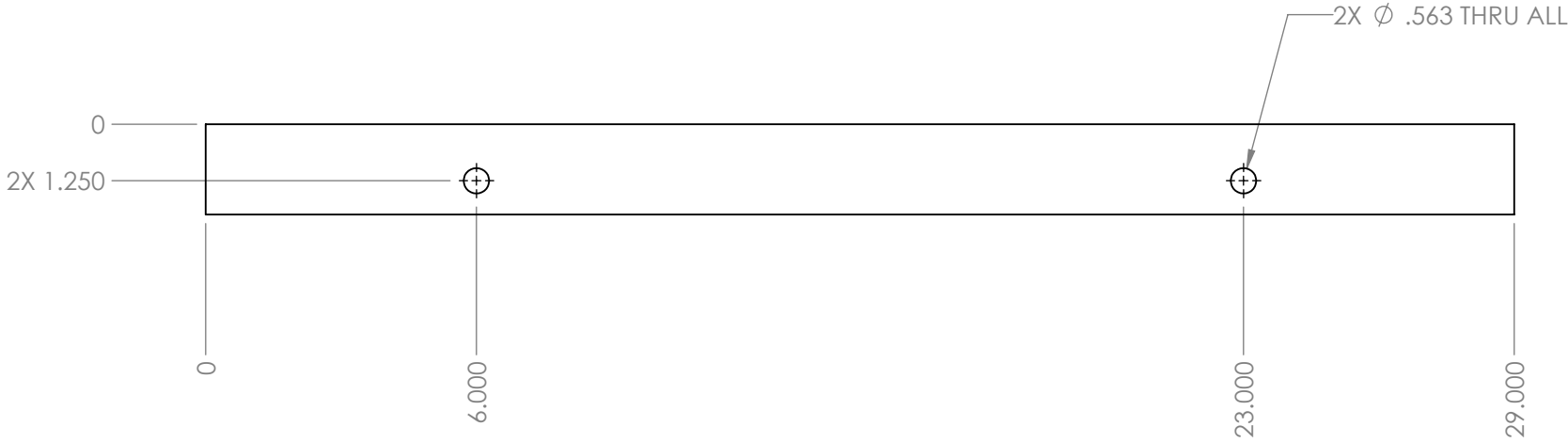
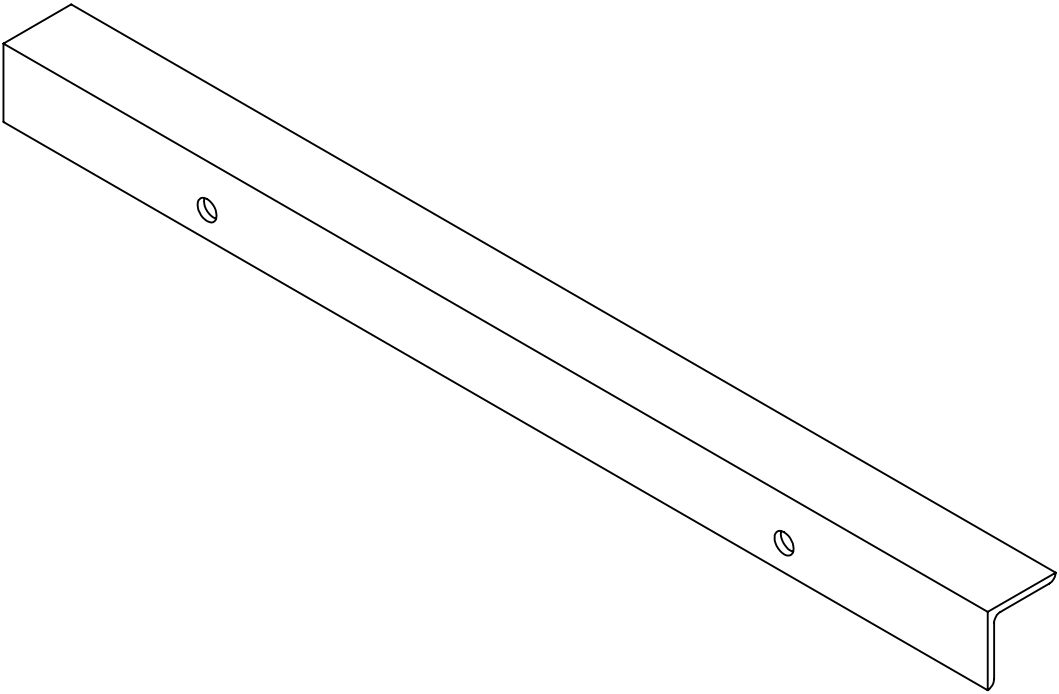



NOTES:

1.
- INTERPRET DIMENSIONING AND TOLERANCING IAW ASME Y14.5M-1994.
2.
- REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .030 MAX.
3.
- MATERIAL: ASTM A36 HR
4.
- HEAT TREAT: NONE
5.
- FINISH: NONE
6.
- ESTIMATED WEIGHT: 5.83 LB

REV.	ECO	ZONE	DESCRIPTION	DATE	APPROVED
01			INITIAL RELEASE		



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONFIDENTIAL INFORMATION CONFIDENTIAL COMMERCIAL INFORMATION DISCLOSURE OF INFORMATION COULD CAUSE SUBSTANTIAL COMPETITIVE HARM. (EXECUTIVE ORDER 12600, 6/23/87 52FR23781)		 J&T MACHINE 3633 W. SHERMAN PHOENIX, AZ 602-568-8097 email: jimgriffin_123@yahoo.com	
TOLERANCES:		DRAWN BY: J.GRIFFIN		DATE: 2014.05.17	
DECIMAL ± .015		CHECKED BY:		DATE:	
ANGULAR ± .5°		ENGINEERED BY: J.GRIFFIN		DATE: 2014.05.17	
DO NOT SCALE DRAWING		SCALE: 1:4		SHEET: 1 OF 1	