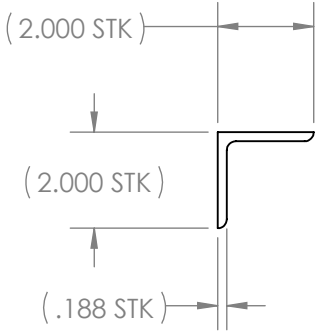
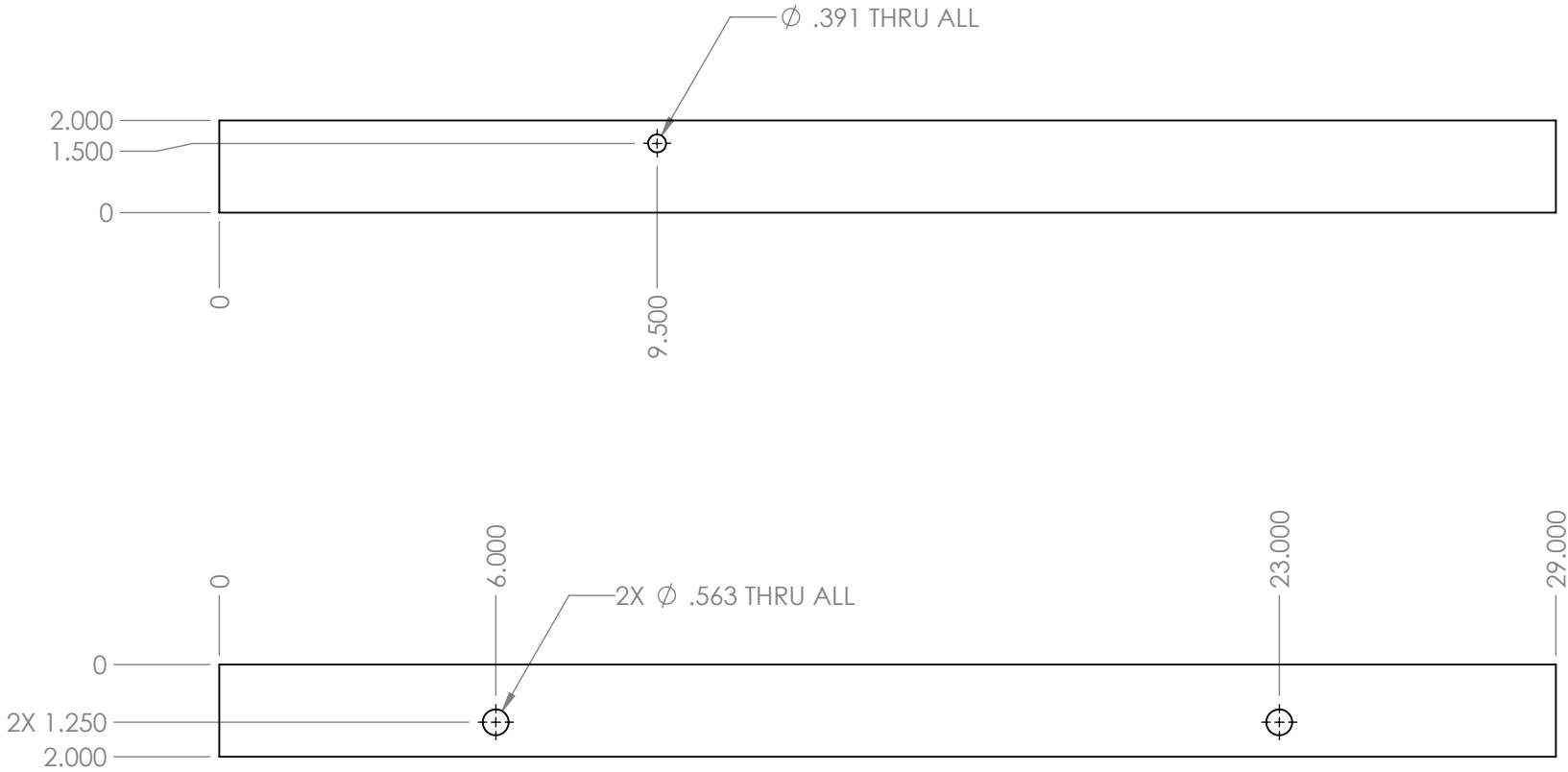
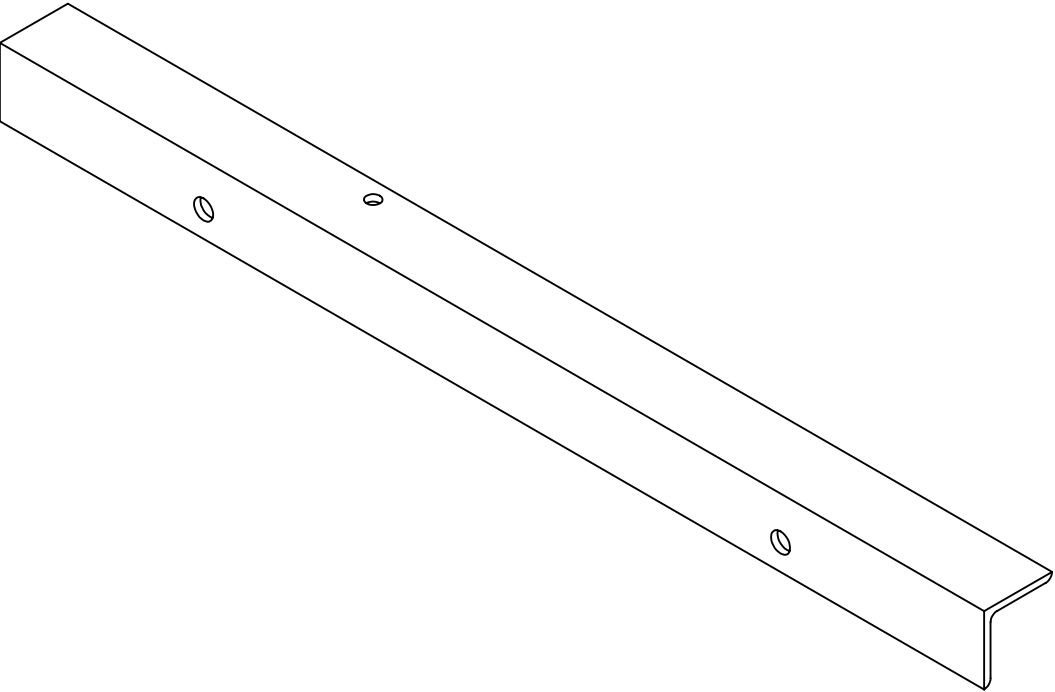



2		1	
REV.	ECO	ZONE	DESCRIPTION
01			INITIAL RELEASE

- NOTES:
- INTERPRET DIMENSIONING AND TOLERANCING IAW ASME Y14.5M-1994.
 - REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .030 MAX.
 - MATERIAL: ASTM A36 HR
 - HEAT TREAT: NONE
 - FINISH: NONE
 - ESTIMATED WEIGHT: 5.82 LB



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONFIDENTIAL INFORMATION CONFIDENTIAL COMMERCIAL INFORMATION DISCLOSURE OF INFORMATION COULD CAUSE SUBSTANTIAL COMPETITIVE HARM. (EXECUTIVE ORDER 12600, 6/23/87 52FR23781)		 J&T MACHINE 3633 W. SHERMAN PHOENIX, AZ 602-568-8097 email: jimgriffin_123@yahoo.com	
TOLERANCES:		DRAWN BY: J.GRIFFIN		DATE: 2014.05.17	
DECIMAL ± .015		CHECKED BY:		DATE:	
ANGULAR ± .5°		ENGINEERED BY: J.GRIFFIN		DATE: 2014.05.17	
DO NOT SCALE DRAWING		SCALE: 1:4		SHEET: 1 OF 1	