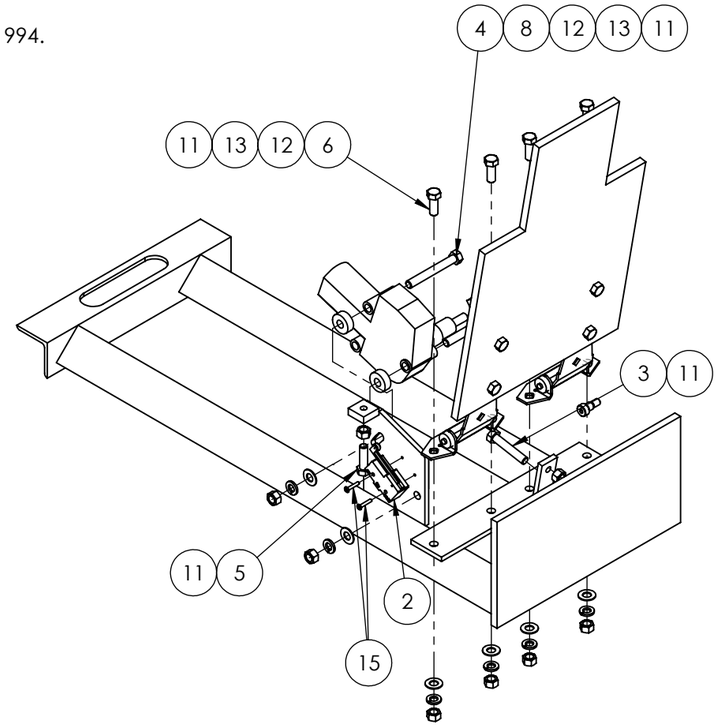
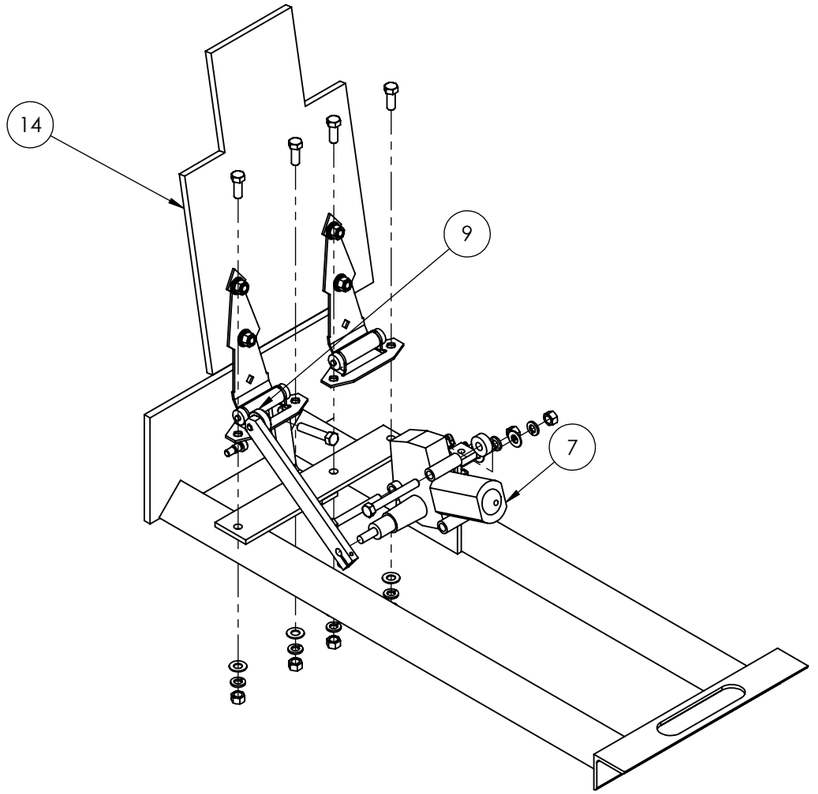
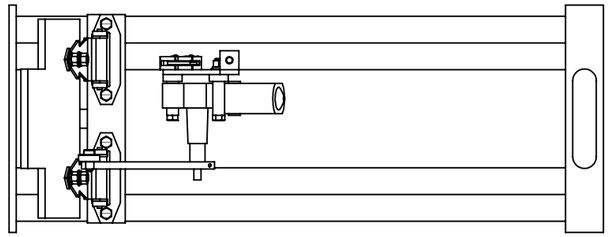
REV.	ECO	ZONE	DESCRIPTION	DATE	APPROVED
01			INITIAL RELEASE		

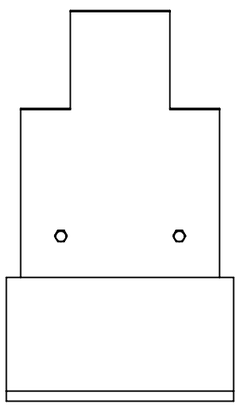
NOTES:

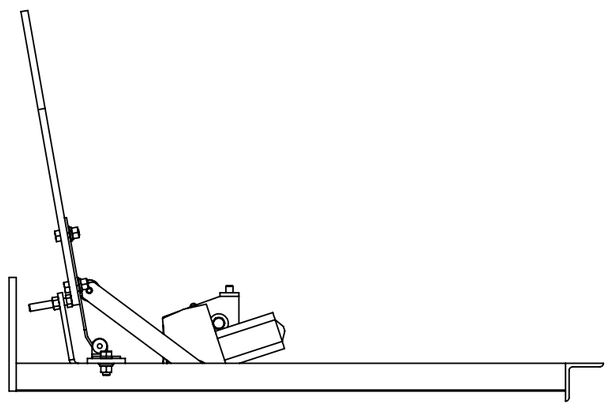
1. INTERPRET DIMENSIONING AND TOLERANCING IAW ASME Y14.5M-1994.
2. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .030 MAX.
3. MATERIAL: Material <not specified>
4. HEAT TREAT:
5. FINISH: NONE
6. ESTIMATED WEIGHT: 44.66 LB

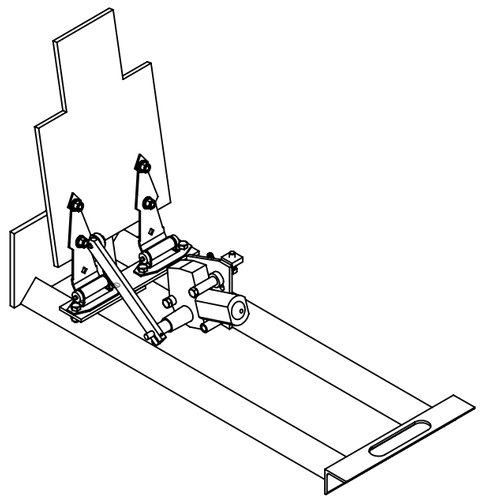












ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1017	TARGET BASE WELDMENT
2	1	SWITCH OMRON Z-15GW2-B_	ASSY, SWITCH, OMRON, Z-15GW2-B
3	1	101-221338-116	BOLT, HEX, 3/8-16 X 2, GR8, PLATED
4	2	101-221338-124	BOLT, HEX, 3/8-16 X 3, GR8, PLATED
5	1	101-221338-110	BOLT, HEX, 3/8-16 X 1-1/4, GR8, PLATED
6	4	101-221338-108	BOLT, HEX, 3/8-16 X 1, GR8, PLATED
7	1	WIPER MOTOR 98 CARAVAN REAR	WIPER MOTOR 98 CARAVAN REAR
8	2	SPACER .375	ROUND
9	1	1024	LIFT ARM ASSEMBLY
10	1	101-246538-003	SCREW, SHOULDER, 3/8 X 3/8, ALLOY STEEL
11	8	101-210338-200	NUT, HEX, 3/8-24, GR8, PLATED
12	6	101-231338-000	WASHER FLAT, SAE, 3/8, GR8, PLATED
13	6	101-233338-000	WASHER, LOCK, 3/8, PLATED
14	1	1026	TARGET ASSEMBLY
15	2	101-241106-106	SCREW, BH, SKT, 6-32 X 3/4, PLATED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES:

DECIMAL ± .015

ANGULAR ± .5°

DO NOT SCALE DRAWING

CONFIDENTIAL INFORMATION

CONFIDENTIAL COMMERCIAL INFORMATION DISCLOSURE OF INFORMATION COULD CAUSE SUBSTANTIAL COMPETITIVE HARM.

(EXECUTIVE ORDER 12600, 6/23/87 52FR23781)

DRAWN BY: J.GRIFFIN DATE: 2014.05.26

CHECKED BY: DATE:

ENGINEERED BY: J.GRIFFIN DATE: 2014.05.26

J&T MACHINE
3633 W. SHERMAN PHOENIX, AZ
602-568-8097
emaiL jimgriffin_123@yahoo.com

TITLE: AUTO TARGET ASSEMBLY

SIZE B | DWG NO/REV LEVEL: 1025

SCALE: 1:8 | SHEET: 1 OF 1