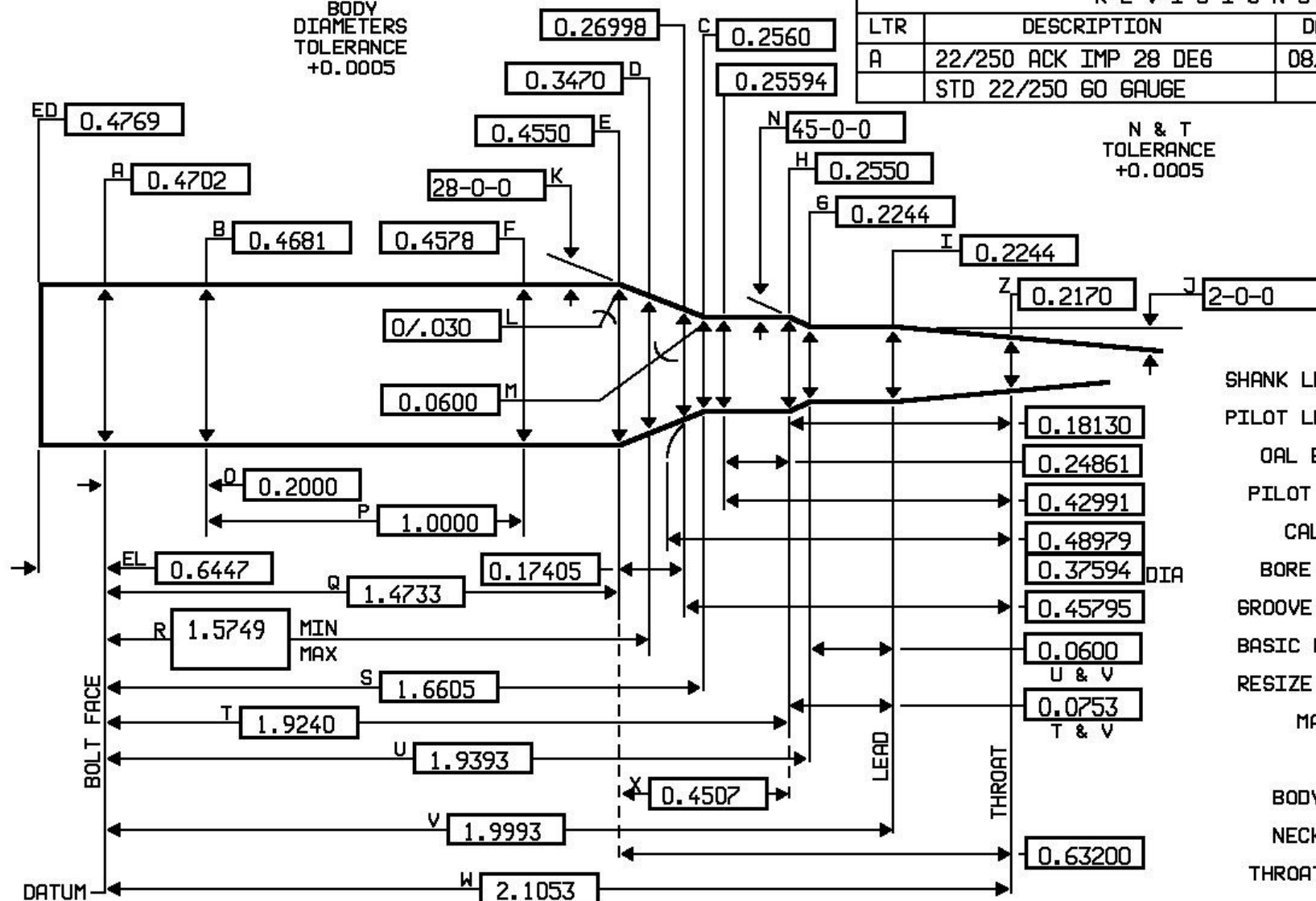


BODY
DIAMETERS
TOLERANCE
+0.0005



R E V I S I O N S

LTR	DESCRIPTION	DATE	APPROVED
A	22/250 ACK IMP 28 DEG	08/21/85	KF/CE
	STD 22/250 60 GAUGE		

N & T
TOLERANCE
+0.0005

ANGLE
TOLERANCE
± 15 MIN.

SHANK LENGTH	1.7500
PILOT LENGTH	0.5000
OAL BLANK	5.0000
PILOT SIZE	0.2190
CALIBER	22CF
BORE SIZE	0.2190
GROOVE SIZE	0.2240
BASIC BRASS	22/250
RESIZE N.D.	0.2440
MARGIN	.001/.003
TPI in 20 INCHES	
BODY TPI	0.10317
NECK TPI	0.03795
THROAT TPI	0.69842

DESIGNER

NAME P O ACKLEY

PHONE ()

LENGTHS
TOLERANCE
+0.0050

JGS

COOS BAY, OR USA
97420

SIZE

A

DWN.

DATE 01/09/19

RIMLESS OR REBATED RIFLE

MINIMUM CHAMBER

SCALE NONE

PRINT # 0541