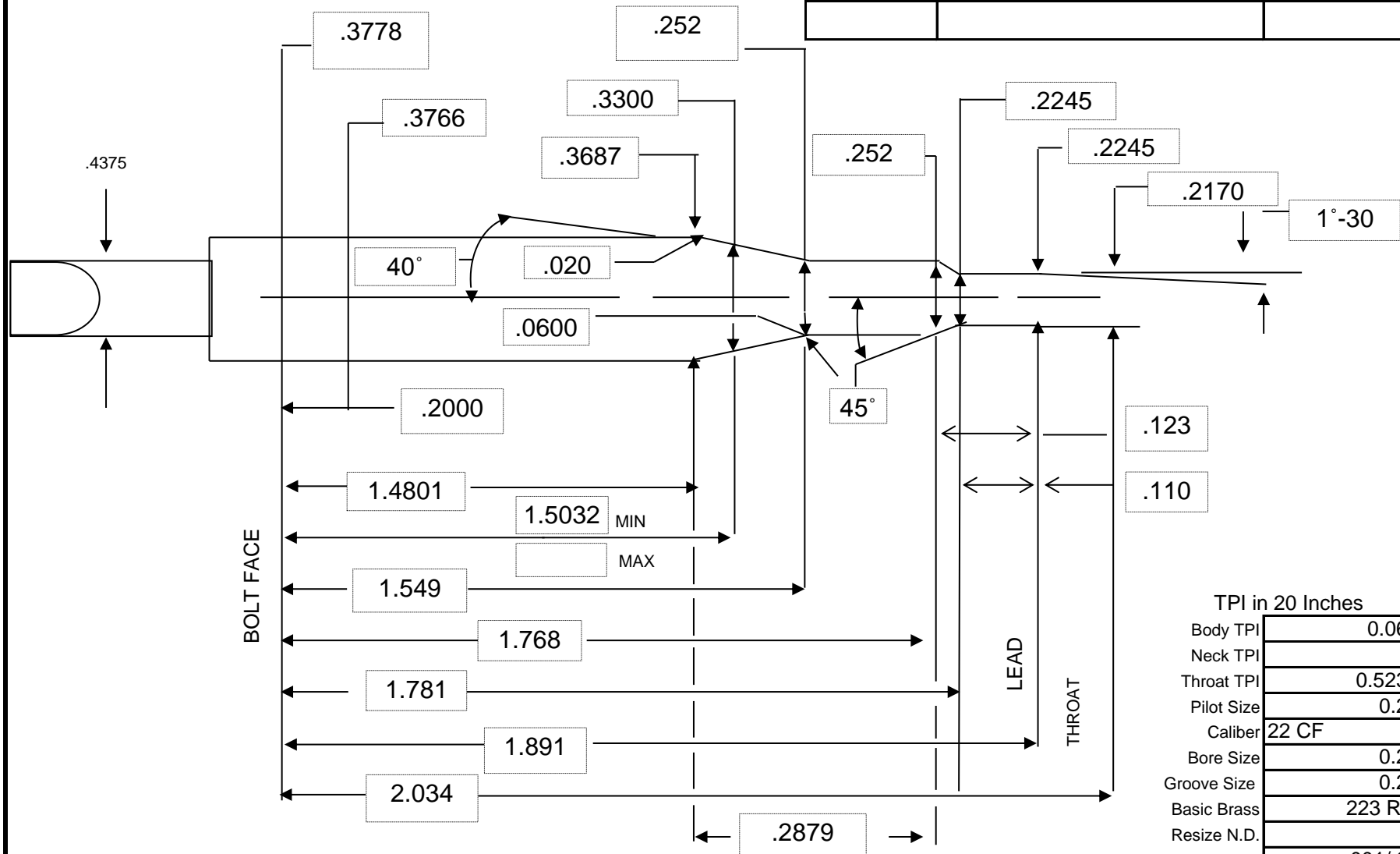


LTR	Description	Date
A	223 Ack Imp	7/30/14



TPI in 20 Inches	
Body TPI	0.0617
Neck TPI	0
Throat TPI	0.52372
Pilot Size	0.219
Caliber	22 CF
Bore Size	0.219
Groove Size	0.224
Basic Brass	223 Rem
Resize N.D.	
Margin	.001/.003

Note: This Reamer is set up for long distance shooting with the use of Heavy Bullets.

Tolerances	
Unless Otherwise Specified	
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

**PACIFIC TOOL**  
**598 Avenue C**  
**White City, OR 97503**  
**(541)826-5808**

MAT'L.	
DWG. BY	Dave Kiff
Checked	Sandee Jo
Approved	Dave Kiff
Sheet	Jasmine
Print #	58432