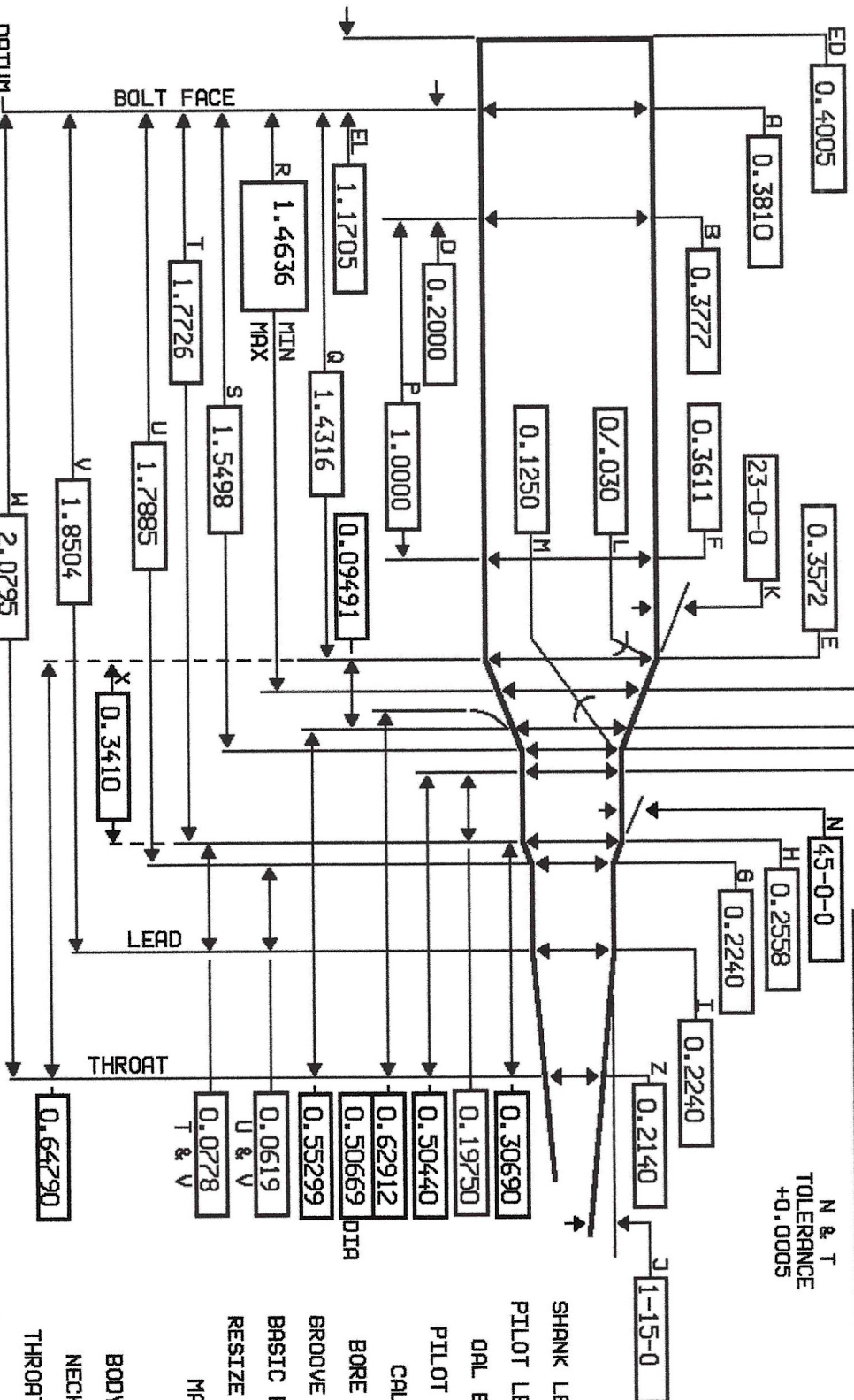


REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
	223 Mylde	03/27/84	1/30/91KF
		04/30/15	JD

BODY
DIAMETERS
TOLERANCE
+0.0005

ANGLE
TOLERANCE
±15 MIN.



DESIGNER
NAME Bill Mylde
PHONE () _____

LENGTHS
TOLERANCE
+0.0050

J6S
CDOBS BAY, OR USA
97420

SIZE
DATE 12/29/17
SCALE NONE
PRINT # 0561

RIMLESS OR REBATED RIFLE
MINIMUM CHAMBER

SHANK LENGTH	1.7500
PILOT LENGTH	0.0000
OAL BLANK	5.0000
PILOT SIZE	0.2186
CALIBER	5.56mm
BORE SIZE	0.2190
GROOVE SIZE	0.2240
BASIC BRASS	5.56/223
RESIZE N.D.	
MARGIN	
TPI in 20 INCHES	
BODY TPI	0.16625
NECK TPI	0.04488
THROAT TPI	0.43640

COMMENT: Throat datum .222 X 1.896 from bolt face.

25gn Hornady BTAP 2.934" B-O 2.350" O.A.L.
20gn Berger 2.930" B-O 2.430 O.A.L.