

Tool ID: JGS: 541-267-4331

308 BARTLEIN

REVISIONS

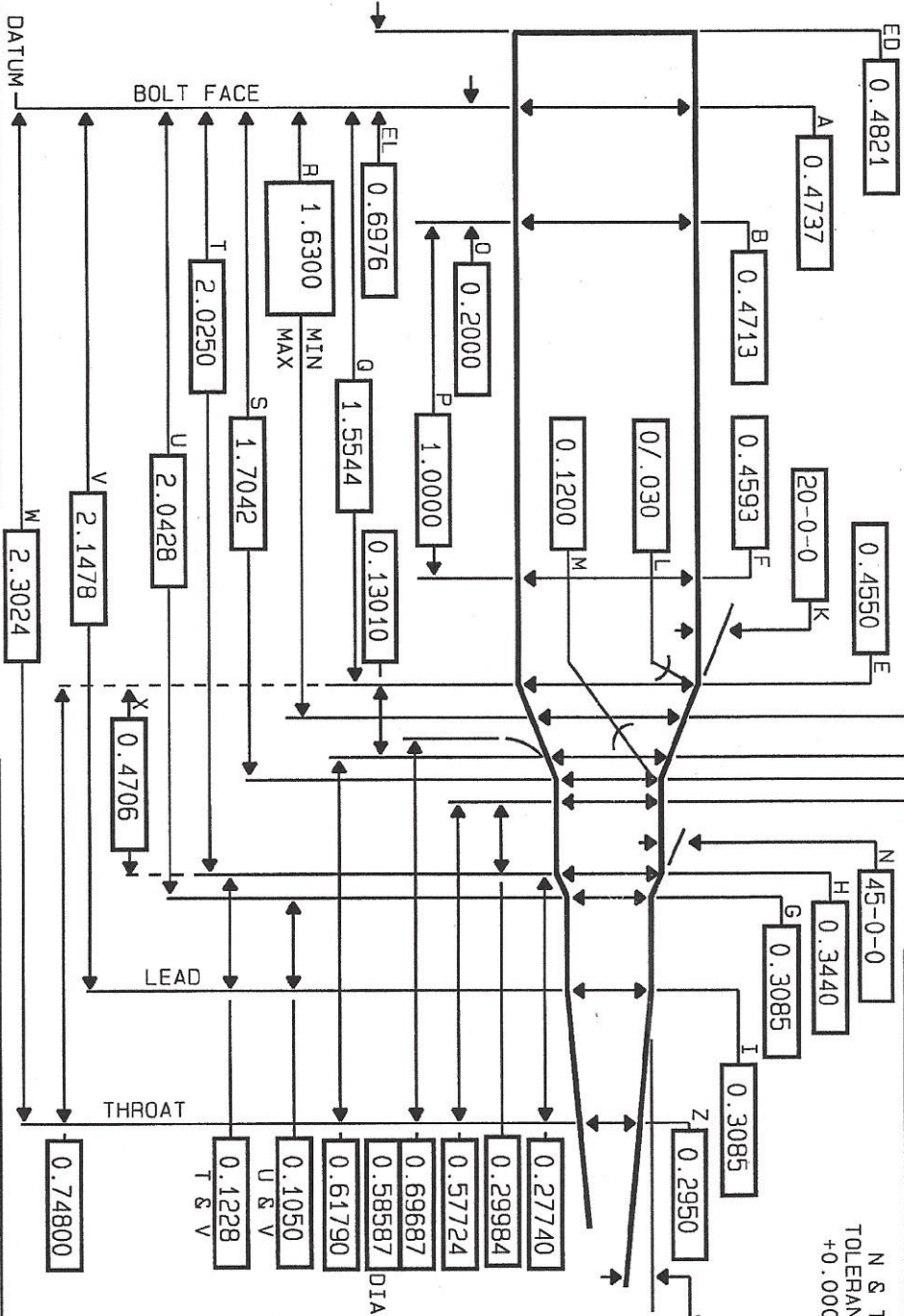
LTR	DESCRIPTION	DATE	APPROVED
	308 Bartlein	01/07/15	CP

BODY
DIAMETERS
TOLERANCE
+0.0005

0.36033	0.3460	0.34587
D	C	N
0.4000	0.3440	45-0-0
E	H	G
0.4550	0.3085	0.3085
F	I	Z
20-0-0	0.3085	0.2950
K	J	2-30-0

N & T
TOLERANCE
+0.0005

ANGLE
TOLERANCE
± 15 MIN.



SHANK LENGTH	2.0000
PILOT LENGTH	0.5000
DAL BLANK	5.5000
PILOT SIZE	0.2996
CALIBER	30
BORE SIZE	0.3000
GROOVE SIZE	0.3080
BASIC BRASS	308 WIN
RESIZE N.D.	0.3280
MARGIN	
TPI in 20 INCHES	
BODY TPI	0.12030
NECK TPI	0.06234
THROAT TPI	0.87322

DESIGNER
NAME Frank @ Bartlein
PHONE ()

LENGTHS
TOLERANCE
+0.0050

JGS
COOS BAY, OR USA
97420

SIZE A
DWN. DATE 01/07/15
SCALE NONE
PRINT # 308 BARTLEIN
RIMLESS OR REBATED RIFLE
MINIMUM CHAMBER

COMMENT: Throat datum .306 x 2.176 from bolt face.
Use standard 308 headspace gauges.