

COMPLETE, LIGHT AMMUNITION MULTICALIBER PRODUCTION PLANT - PROPOSAL DRAFT 1.0					
CALIBER	QTY	TYPE	PROCESS	PROCESS	COST
Caliber 9/32 ACP	1	Transfert Press - 2 Banks	Case 9x19	Case .32 ACP	1.550.000,00 €
Caliber 9/32 ACP	1	Transfert Press - 2 Banks	FMJ Bullet 9mm	FMJ Bullet 32 ACP	1.680.000,00 €
Caliber 9x19	1	Horizontal Press	Core 9		150.000,00 €
Caliber 9/32 ACP	1	Horizontal Press	Core 32 ACP		150.000,00 €
Caliber 9x19	2	Double Side Lathe	Case 9		300.000,00 €
Caliber 9/32 ACP	2	Double Side Lathe	Case 32 ACP		300.000,00 €
Caliber 9x19	2	Priming Machine	Case 9		100.000,00 €
Caliber 9x19	2	Loading Machine	Cartridge 9		100.000,00 €
Caliber 32 ACP	2	Priming Machine	Case 32 ACP		100.000,00 €
Caliber 32 ACP	2	Loading Machine	Cartridge 32 ACP		100.000,00 €
Caliber 9/32 ACP	1	Packaging Machine	9 and 32 ACP	Box of 50	80.000,00 €
Caliber 223/308	1	Transfert Press - 2 Banks	Drawn Cup 223	Drawn Cup 308	1.880.000,00 €
Caliber 223/308	1	Linear Annealing Oven	Drawn Cup 223	Drawn Cup 308	280.000,00 €
Caliber 223/308	1	Transfert Press - 2 Banks	Case 223	Case 308	2.150.000,00 €
Core 223	1	Horizontal Press	Core 223		230.000,00 €
Core 308	1	Horizontal Press	Core 308		230.000,00 €
Caliber 223	1	Transfert Press	Bullet 223		1.650.000,00 €
Caliber 308	1	Transfert Press	Bullet 308		1.650.000,00 €
Caliber 223	2	Double Side Lathe	Case 223		490.000,00 €
Caliber 308	2	Double Side Lathe	Case 308		490.000,00 €
Caliber 223	2	Priming Machine	Case 223		310.000,00 €
Caliber 223	2	Loading Machine	Cartridge 223		330.000,00 €
Caliber 308	2	Priming Machine	Case 308		310.000,00 €
Caliber 308	2	Loading Machine	Cartridge 308		330.000,00 €
Caliber 223	2	Annealing machine	Cartridge 223		220.000,00 €
Caliber 308	2	Annealing machine	Case 308		220.000,00 €
Caliber 223	1	Packaging Machine	Cartridge 223	Box of 50	185.000,00 €
Caliber 308	1	Packaging Machine	Cartridge 308	Box of 20	175.000,00 €
All Calibers	2	Pickling and Passivating Mach.			290.000,00 €
All Calibers	2	Tumblers			150.000,00 €
All Calibers	1	Multicaliber Lacquering + Check			300.000,00 €
All Calibers	1	Complete Metrology Room			160.000,00 €
All Calibers	1	Set of Proof Barrels + Various			300.000,00 €
All Calibers		Lead Furnace + Extrusion Line	Lead	Optional	320.000,00 €
					17.260.000,00 €

NOTES - The above Proposal is for a complete, multicaliber, small arms ammunition plant, for the production of the same starting from case and bullet cups and lead billets. Production of Primers and Propellants is not included (purchased). The total yearly capacity per each caliber is as follows:

9x19 Luger: 15 Mio/Yr.	
.32 ACP: 15 Mio/Yr.	
.223 Rem.: 15 Mio/Yr.	
.308 Win.: 15 Mio/Yr.	

The above calculations are based on 1 shift of 8 hours, on a 250 working days year. The above capacity can be increased to 200 Million Rounds per year cumulatively, operating the plant at 3 shifts on 300 days a year. The above calculations are not binding and subject to changes. The present informal calculation is valid for discussion purposes only: [REDACTED] is able and willing to produce a more detailed and binding Quotation upon request. - End/All - December 20th, 2020.