



Tap 1/4-20 three locations clocked 120° per section C-C

Tap 1/4-20 three locations clocked 120° per section B-B, 45° out of phase with tapped holes at section C-C

Tap 1/4-20 four (4) locations clocked 90° per section A-A, Counterbore 5/8" diameter 1/16" deep.

1/4-20 Socket Head Cap Screws with Jamb Nuts - four (4) locations

1/4-20 Dog-Point Hex-Socket Set Screws, three (3) locations

1/4-20 Dog-Point Hex-Socket Set Screws, three (3) locations

Section A-A

Section B-B

Section C-C